

In the Title

Please amend the title to read --METHOD OF FORMING PRINTABLE MEDIA--.

In the Claims

Please cancel claims 1-42 without prejudice or disclaimer.

Please add the following new claims 43-76.

43. (Newly Added -- See Old Claim 3) A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate cardstock;

wherein some of the liner sheet strips define waste strips, and further comprising removing the waste strips from the cardstock sheet.

44. (Newly Added -- See Generally Old Claim 2) The method of claim 43 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

45. (Newly Added -- See Generally Old Claim 4) The method of claim 43 further comprising calendering an infeed end of the laminate cardstock.

46. (Newly Added) The method of claim 43 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

47. (Newly Added) the method of claim 43 wherein each of the printable media comprises a single piece, single material printable card.

48. (Newly Added -- See Generally Old Claim 6) A method of forming a sheet of printable media, comprising:

- (a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;
 - (b) unwinding at least a portion of the web from the roll;
 - (c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;
 - (d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form liner strips and liner waste strips;
 - (e) after (d), removing the liner waste strips from the web;
 - (f) after (c), (d) and (e), sheeting the web into sheets; and
- after (b), calendering an edge of the unwound web, the calendered edge defining an infeed edge of the sheets for feeding the sheets, infeed edges first, into a printer or copier for a printing operation on the sheets.

49. (Newly Added -- See Generally Old Claim 7) The method of claim 48 wherein the web is a dual-web, and (f) includes cutting the dual-web into two single lengthwise side-by-side webs.

50. (Newly Added -- See Generally Old Claim 8) The method of claim 48 further comprising forming a scored fold line in the cardstock sheet.

51. (Newly Added -- See Generally Old Claim 9) The method of claim 50 wherein the forming is at the same time as the cardstock sheet die cutting.

52. (Newly Added -- See Generally Old Claim 10) The method of claim 48 further comprising before (c), printing indicia on the cardstock sheet.

53. (Newly Added -- See Generally Old Claim 11) The method of claim 48 wherein (a) includes providing a roll of the cardstock sheet, unwinding the cardstock sheet roll, laminating the liner sheet to the unwound cardstock sheet to form the web of laminate sheet construction and winding the web to form the web roll.

54. (Newly Added -- See Generally Old claim 11) The method of claim 48 wherein the liner sheet includes a paper sheet with ultraremovable adhesive.

55. (Newly Added) The method of claim 48 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

56. (Newly Added) The method of claim 48 wherein each of the printable media comprises a single piece, single material printable card.

57. (Newly Added -- See Generally Old Claim 18) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
- (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips; and

(d) after (c), removing the liner waste strips from off of the facestock sheet; wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive.

58. (Newly Added -- See Generally Old Claim 14) The method of claim 57 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

59. (Newly Added -- See Generally Old Claim 15) The method of claim 57 wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

60. (Newly Added -- See Generally Old Claim 16) The method of claim 59 wherein the pulling includes extracting the liner waste strips using a blower system.

61. (Newly Added -- See Generally Old Claim 17) The method of claim 57 wherein the media are business cards, greeting cards or postcards.

62. (Newly Added -- See Generally Old Claim 19) The method of claim 57 further comprising calendering an infeed end of the sheet construction.

63. (Newly Added) The method of claim 57 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

64. (Newly Added) The method of claim 57 wherein each of the printable media comprises a single piece, single material printable card.

65. (Newly Added -- See Old Claim 33) A method of forming printed media, comprising:

(1) providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together;

(2) separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and

(3) after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive;

wherein the facestock sheet includes an infeed edge, the paper strip closest to the infeed edge is generally parallel to the infeed edge and is spaced approximately one-quarter inch from the infeed edge, and the feeding step includes feeding the printable media sheet construction infeed edge first into the printer or copier.

66. (Newly Added -- See Generally Old Claim 31) The method of claim 65 wherein the sheet construction includes a calendered edge.

67. (Newly Added -- See Generally Old Claim 32) The method of claim 65 wherein the printable media sheet construction includes the printable media including at least one scored fold line, and after the printing operating folding the printed media on the fold line.

68. (Newly Added -- See Generally Old Claim 34) The method of claim 65 wherein the printing operation defines a first printing operation on a first side of the printable media, and further comprising a second printing operation, before the separating, in the printer or copier on an opposite second side of the printable media.

69. (Newly Added) The method of claim 65 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

70. (Newly Added) The method of claim 65 wherein each of the printable media comprises a single piece, single material printable card.

71. (Newly Added -- See Old Claim 34) A method of forming printed media, comprising:

(1) providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together;

(2) separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and

(3) after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive;

wherein the printing operation defines a first printing operation on a first side of the printable media, and further comprising a second printing operation, before the separating, in the printer or copier on an opposite second side of the printable media.

72. (Newly Added -- See Generally Old Claim 31) The method of claim 71 wherein the sheet construction includes a calendered edge, and the feeding is conducted calendered edge first.

73. (Newly Added -- See Generally Old Claim 32) The method of claim 71 wherein the printable media sheet construction includes the printable media including at least one scored fold line, and after the printing operation folding the printed media on the fold line.

74. (Newly Added -- See Generally Old Claim 32) The method of claim 71 wherein the facestock sheet includes an infeed edge, the paper strip closest to the infeed edge is generally parallel to the infeed edge and is spaced approximately one-quarter inch from the infeed edge, and the feeding step includes feeding the printable media sheet construction infeed edge first into the printer or copier.